



ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

JUUNOO Glass Double 66.2 + 66.2

EPD HUB, EPD number XXXXX

Published on XXX, last updated on XXX, valid until XXX



GENERAL INFORMATION

MANUFACTURER

Manufacturer	JUUNOO
Address	Blokkestraat 51, BE 8550 Zwevegem
Contact details	info@juunoo.com
Website	http://www.juunoo.com

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 and ISO 14025
PCR	EPD Hub Core PCR version 1.0, 1 Feb 2022
Sector	Construction product
Category of EPD	Third party verified EPD
Scope of the EPD	Cradle to gate with options, A4-A5, and modules C1-C4, D
EPD author	Maxim Deprez
EPD verification	Independent verification of this EPD and data, according to ISO 14025: <input type="checkbox"/> Internal certification <input checked="" type="checkbox"/> External verification
EPD verifier	#VERIFIER#

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	JUUNOO Glass Double 66.2 + 66.2
Additional labels	N.A
Product reference	JUUNOO Glass Double 66.2 + 66.2
Place of production	Belgium
Period for data	2024
Averaging in EPD	No averaging
Variation in GWP-fossil for A1-A3	%

ENVIRONMENTAL DATA SUMMARY

Declared unit	1 m ²
Declared unit mass	58.63 kg
GWP-fossil, A1-A3 (kgCO ₂ e)	1,11E+02
GWP-total, A1-A3 (kgCO ₂ e)	1,12E+02
Secondary material, inputs (%)	1.2
Secondary material, outputs (%)	95.4
Total energy use, A1-A3 (kWh)	424.0
Total water use, A1-A3 (m ³ e)	8,58E-01

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

JUUNOO was founded in 2017 and produces circular walls. Our clickable wall system makes it possible to quickly divide, disassemble and reuse rooms. JUUNOO walls can be installed 7 times faster than traditional walls, have numerous aesthetic finishes and can be installed and repositioned countless times, making them durable. Our cashback guarantee ultimately guarantees property owners that when they can no longer use the wall, JUUNOO will buy it back at a fixed price and resell it to another property owner. In this way we respond to the growing demand for a circular economy, which reduces both the ecological and economic impact.

PRODUCT DESCRIPTION

Our demountable glass partitions are functional and fit into any office space. This allows you to quickly create an extra workspace or meeting room. Need privacy? Combine our glass walls with a solid office wall and choose from one of the many finishing options.

The glass wall structure consists of aluminum glass profiles with sealing rubbers. The glass sheets form the filling for the wall. We choose the right type of glass depending on the acoustic requirements and regulations. Our glass panels have a standard width of 0.9 meters. At the end of the wall comes a fitting of up to 1.1 meters. The height is up to 3.5 meters high and can be adapted to the project. Our glass panels are available in 66.2, 66.2A, 88.2, or 88.2A.

To complete your glass wall, you can install a connecting glass door in the wall. This way, your JUUNOO wall fits perfectly within the unique style of your office.

Further information can be found at <http://www.juunoo.com>.

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass- %	Material origin
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Metals	2.8	Belgium
Minerals	93.9	Belgium
Fossil materials	3.3	Belgium
Bio-based materials	0	Belgium

BIOGENIC CARBON CONTENT

Product's biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	0
Biogenic carbon content in packaging, kg C	0

FUNCTIONAL UNIT AND SERVICE LIFE

Declared unit	1 m ²
Mass per declared unit	58.63 kg
Functional unit	1 m ²
Reference service life	50

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	x	x	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstr./demol.	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR.

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

JUUNOO will always strive for the most sustainable way of working. That is why JUUNOO only sources raw materials from responsible suppliers which have their own commitments and targets with respect to ESG.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

The transportation is typically through lorry and the distances used in our LCA calculations are a weighted average based on historic data.

Thanks to our patented system, the installation of our products is very fast and thus requires the minimum amount of electricity, screws and tape.

PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase.

Air, soil, and water impacts during the use phase have not been studied.

PRODUCT END OF LIFE (C1-c4, D)

JUUNOO glass walls will always be dismantled and recycled locally whenever possible.

MANUFACTURING PROCESS

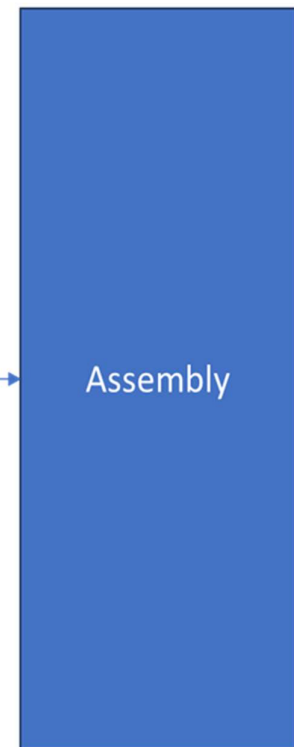
Glass



Alu profiles



Rubber



LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	Allocated by mass or volume
Packaging materials	Allocated by mass or volume
Ancillary materials	Allocated by mass or volume
Manufacturing energy and waste	Allocated by mass or volume

AVERAGES AND VARIABILITY

Type of average	No averaging
Averaging method	Not applicable
Variation in GWP-fossil for A1-A3	%

This EPD is product and factory specific and does not contain average calculations.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. Ecoinvent v3.8 and One Click LCA databases were used as sources of environmental data.

ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total ¹⁾	kg CO ₂ e	1,11E+02	2,08E-01	1,01E+00	1,12E+02	1,67E+00	1,86E-01	MND	MND	MND	MND	MND	MND	MND	2,64E-02	5,30E-01	2,72E+00	0,00E+00	0,00E+00
GWP – fossil	kg CO ₂ e	1,10E+02	2,08E-01	1,01E+00	1,11E+02	1,67E+00	1,82E-01	MND	MND	MND	MND	MND	MND	MND	2,62E-02	5,30E-01	1,99E+00	0,00E+00	0,00E+00
GWP – biogenic	kg CO ₂ e	9,68E-01	8,03E-05	-2,51E-03	9,66E-01	5,55E-04	3,27E-03	MND	MND	MND	MND	MND	MND	MND	1,01E-04	2,05E-04	7,35E-01	0,00E+00	0,00E+00
GWP – LULUC	kg CO ₂ e	5,75E-02	7,66E-05	5,25E-05	5,76E-02	7,66E-04	3,03E-04	MND	MND	MND	MND	MND	MND	MND	5,71E-05	1,95E-04	7,49E-04	0,00E+00	0,00E+00
Ozone depletion pot.	kg CFC-11e	1,21E-05	4,78E-08	2,44E-09	1,22E-05	3,69E-07	1,66E-08	MND	MND	MND	MND	MND	MND	MND	2,47E-09	1,22E-07	1,03E-07	0,00E+00	0,00E+00
Acidification potential	mol H ⁺ e	5,86E-01	8,79E-04	3,79E-03	5,91E-01	2,22E-02	4,80E-04	MND	MND	MND	MND	MND	MND	MND	4,90E-05	2,24E-03	7,24E-03	0,00E+00	0,00E+00
EP-freshwater ²⁾	kg Pe	9,38E-04	1,70E-06	2,37E-05	9,63E-04	1,17E-05	1,48E-05	MND	MND	MND	MND	MND	MND	MND	5,58E-07	4,34E-06	1,22E-05	0,00E+00	0,00E+00
EP-marine	kg Ne	1,58E-01	2,61E-04	8,55E-04	1,59E-01	5,70E-03	1,16E-04	MND	MND	MND	MND	MND	MND	MND	1,25E-05	6,66E-04	2,78E-03	0,00E+00	0,00E+00
EP-terrestrial	mol Ne	1,12E+00	2,88E-03	8,50E-03	1,13E+00	6,32E-02	1,32E-03	MND	MND	MND	MND	MND	MND	MND	1,46E-04	7,35E-03	3,07E-02	0,00E+00	0,00E+00
POCP (“smog”) ³⁾	kg NMVOCe	3,09E-01	9,22E-04	2,91E-03	3,13E-01	1,73E-02	3,95E-04	MND	MND	MND	MND	MND	MND	MND	3,87E-05	2,35E-03	2,05E-02	0,00E+00	0,00E+00
ADP-minerals & metals ⁴⁾	kg Sbe	1,25E-03	4,87E-07	6,61E-06	1,26E-03	1,19E-05	9,77E-07	MND	MND	MND	MND	MND	MND	MND	9,15E-08	1,24E-06	1,72E-05	0,00E+00	0,00E+00
ADP-fossil resources	MJ	1,19E+03	3,12E+00	1,18E+01	1,20E+03	2,40E+01	5,01E+00	MND	MND	MND	MND	MND	MND	MND	8,99E-01	7,95E+00	8,55E+00	0,00E+00	0,00E+00
Water use ⁵⁾	m ³ e depr.	1,32E+02	1,40E-02	1,22E+00	1,33E+02	9,03E-02	4,62E+00	MND	MND	MND	MND	MND	MND	MND	9,00E-03	3,56E-02	3,39E-01	0,00E+00	0,00E+00

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO4e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy ⁸⁾	MJ	1,01E+02	3,51E-02	2,03E-01	1,01E+02	2,45E-01	4,98E-01	MND	MND	MND	MND	MND	MND	MND	9,02E-02	8,96E-02	3,77E-01	0,00E+00	0,00E+00
Renew. PER as material	MJ	2,22E-01	0,00E+00	0,00E+00	2,22E-01	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Total use of renew. PER	MJ	1,01E+02	3,51E-02	2,03E-01	1,01E+02	2,45E-01	4,98E-01	MND	MND	MND	MND	MND	MND	MND	9,02E-02	8,96E-02	3,77E-01	0,00E+00	0,00E+00
Non-re. PER as energy	MJ	1,41E+03	3,12E+00	8,66E+00	1,42E+03	2,40E+01	5,02E+00	MND	MND	MND	MND	MND	MND	MND	8,99E-01	7,95E+00	8,55E+00	0,00E+00	0,00E+00
Non-re. PER as material	MJ	6,91E+01	0,00E+00	6,59E+00	7,57E+01	0,00E+00	-3,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

Total use of non-re. PER	MJ	1,48E+03	3,12E+00	1,53E+01	1,50E+03	2,40E+01	2,02E+00	MND	MND	MND	MND	MND	MND	MND	MND	8,99E-01	7,95E+00	8,55E+00	0,00E+00	0,00E+00
Secondary materials	kg	7,04E-01	8,66E-04	6,25E-01	1,33E+00	4,29E-03	3,49E-03	MND	MND	MND	MND	MND	MND	MND	MND	4,94E-05	2,21E-03	9,82E-03	0,00E+00	0,00E+00
Renew. secondary fuels	MJ	1,83E-02	8,73E-06	1,32E-03	1,96E-02	3,20E-05	1,57E-05	MND	MND	MND	MND	MND	MND	MND	MND	2,11E-07	2,23E-05	1,48E-04	0,00E+00	0,00E+00
Non-ren. secondary fuels	MJ	-1,33E-02	0,00E+00	0,00E+00	-1,33E-02	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of net fresh water	m ³	8,49E-01	4,04E-04	8,13E-03	8,58E-01	3,35E-03	1,59E-03	MND	MND	MND	MND	MND	MND	MND	MND	2,57E-04	1,03E-03	1,75E-03	0,00E+00	0,00E+00

8) PER = Primary energy resources.

END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	8,68E+00	4,13E-03	1,30E-02	8,70E+00	2,96E-02	1,85E-02	MND	MND	MND	MND	MND	MND	MND	1,07E-03	1,05E-02	5,13E-02	0,00E+00	0,00E+00
Non-hazardous waste	kg	1,39E+02	6,79E-02	1,30E-01	1,40E+02	1,10E+00	2,18E-01	MND	MND	MND	MND	MND	MND	MND	2,65E-02	1,73E-01	1,60E+01	0,00E+00	0,00E+00
Radioactive waste	kg	3,73E-03	2,09E-05	3,79E-06	3,76E-03	1,64E-04	4,31E-05	MND	MND	MND	MND	MND	MND	MND	8,30E-06	5,32E-05	4,57E-05	0,00E+00	0,00E+00

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	1,46E-02	0,00E+00	0,00E+00	1,46E-02	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	5,64E+01	0,00E+00	0,00E+00
Materials for energy rec	kg	1,88E-04	0,00E+00	0,00E+00	1,88E-04	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

ENVIRONMENTAL IMPACTS – EN 15804+A1, CML / ISO 21930

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Global Warming Pot.	kg CO ₂ e	1,06E+02	2,05E-01	9,41E-01	1,07E+02	1,65E+00	1,81E-01	MND	MND	MND	MND	MND	MND	MND	2,59E-02	5,24E-01	2,21E+00	0,00E+00	0,00E+00
Ozone depletion Pot.	kg CFC ₁₁ e	1,38E-05	3,78E-08	2,10E-09	1,38E-05	2,92E-07	1,48E-08	MND	MND	MND	MND	MND	MND	MND	2,17E-09	9,65E-08	8,21E-08	0,00E+00	0,00E+00
Acidification	kg SO ₂ e	4,77E-01	6,83E-04	3,11E-03	4,81E-01	1,72E-02	3,77E-04	MND	MND	MND	MND	MND	MND	MND	3,80E-05	1,74E-03	5,33E-03	0,00E+00	0,00E+00
Eutrophication	kg PO ₄ ³ e	1,56E-01	1,56E-04	7,70E-04	1,57E-01	2,29E-03	3,36E-04	MND	MND	MND	MND	MND	MND	MND	2,60E-05	3,97E-04	1,63E-03	0,00E+00	0,00E+00
POCP ("smog")	kg C ₂ H ₄ e	2,36E-02	2,67E-05	1,45E-04	2,38E-02	5,05E-04	3,06E-05	MND	MND	MND	MND	MND	MND	MND	2,24E-06	6,80E-05	1,03E-02	0,00E+00	0,00E+00
ADP-elements	kg Sbe	1,39E-03	4,71E-07	6,61E-06	1,40E-03	1,19E-05	9,78E-07	MND	MND	MND	MND	MND	MND	MND	9,24E-08	1,20E-06	1,71E-05	0,00E+00	0,00E+00
ADP-fossil	MJ	1,48E+03	3,12E+00	1,09E+01	1,49E+03	2,40E+01	4,96E+00	MND	MND	MND	MND	MND	MND	MND	8,99E-01	7,95E+00	8,54E+00	0,00E+00	0,00E+00

ENVIRONMENTAL IMPACTS – BEPALINGSMETODE, NETHERLANDS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Shadow price	€	1,84E+01	2,72E-02	8,92E-02	1,85E+01	2,72E-01	4,54E-02	MND	MND	MND	MND	MND	MND	MND	2,65E-03	6,94E-02	7,85E+01	0,00E+00	0,00E+00
Terrestrial ecotoxicity	DCB eq	1,48E-01	6,05E-04	2,06E-04	1,49E-01	3,65E-03	1,36E-03	MND	MND	MND	MND	MND	MND	MND	1,03E-04	1,54E-03	8,35E+00	0,00E+00	0,00E+00
Seawater ecotoxicity	DCB eq	7,42E+04	3,21E+01	1,53E+02	7,44E+04	2,42E+02	1,06E+02	MND	MND	MND	MND	MND	MND	MND	3,41E+00	8,19E+01	2,19E+02	0,00E+00	0,00E+00
Freshwater ecotoxicity	DCB eq	2,13E+00	3,57E-03	3,57E-03	2,16E+00	2,28E-02	2,62E-02	MND	MND	MND	MND	MND	MND	MND	1,19E-04	9,10E-03	3,29E-01	0,00E+00	0,00E+00
Human ecotoxicity	DCB eq	2,37E+01	1,02E-01	6,04E-02	2,39E+01	8,00E-01	2,21E-01	MND	MND	MND	MND	MND	MND	MND	6,02E-03	2,60E-01	8,64E+02	0,00E+00	0,00E+00
EEE	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
ETE	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? [Read more online](#)

This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

#SIGNATURE#